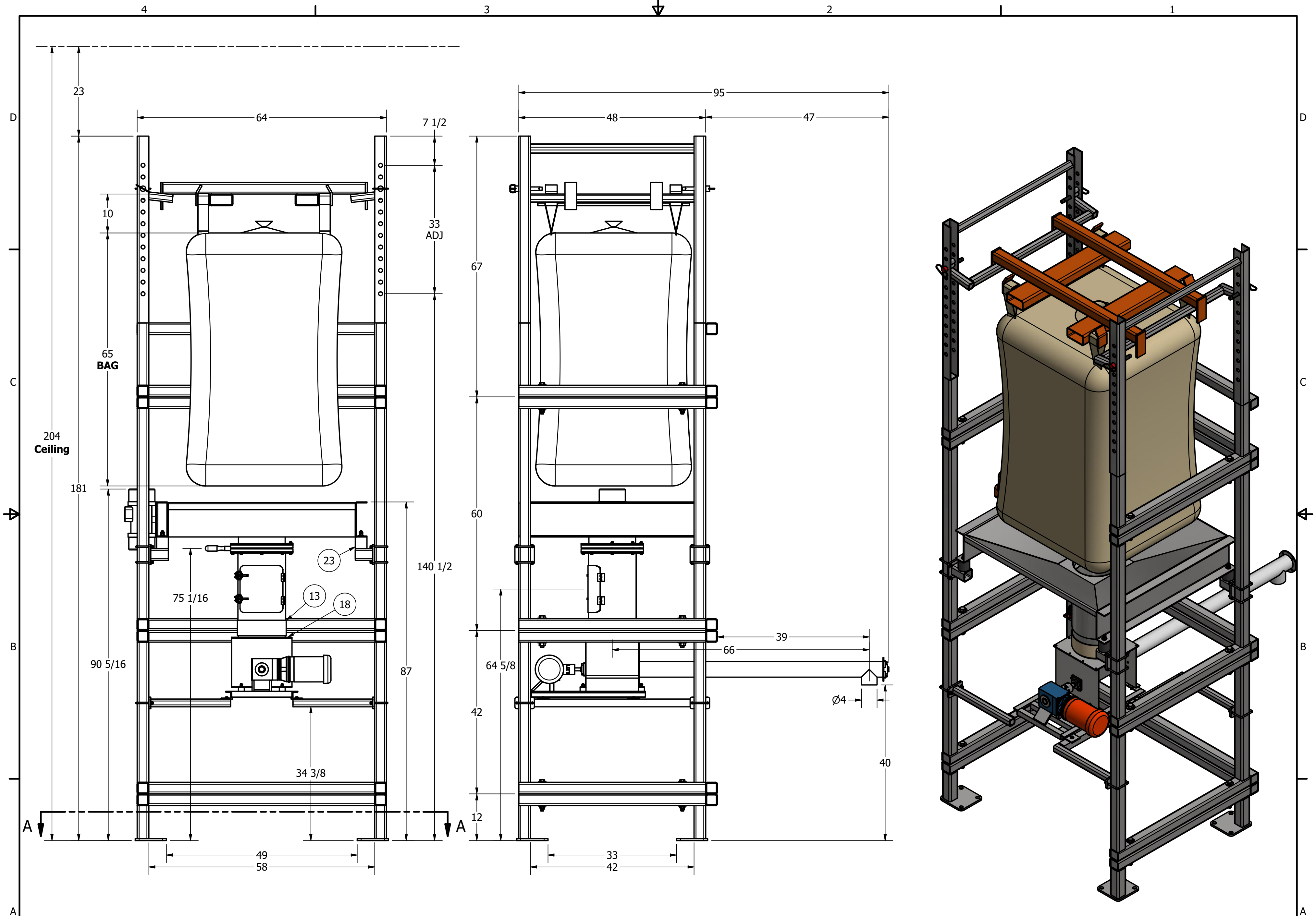




THE ABOVE SPECIFICATIONS ARE SATISFACTORY AND ARE HEREBY ACCEPTED. FORMPAK INC. IS AUTHORIZED TO COMPLETE THE FOLLOWING WORK LISTED ABOVE

As Shown: ☐ As Noted: ☐

Signature: _____
Date: _____

Project # _____
Client _____
Designed By R. West
Date 6/27/2018
Checked _____
Checked Date _____

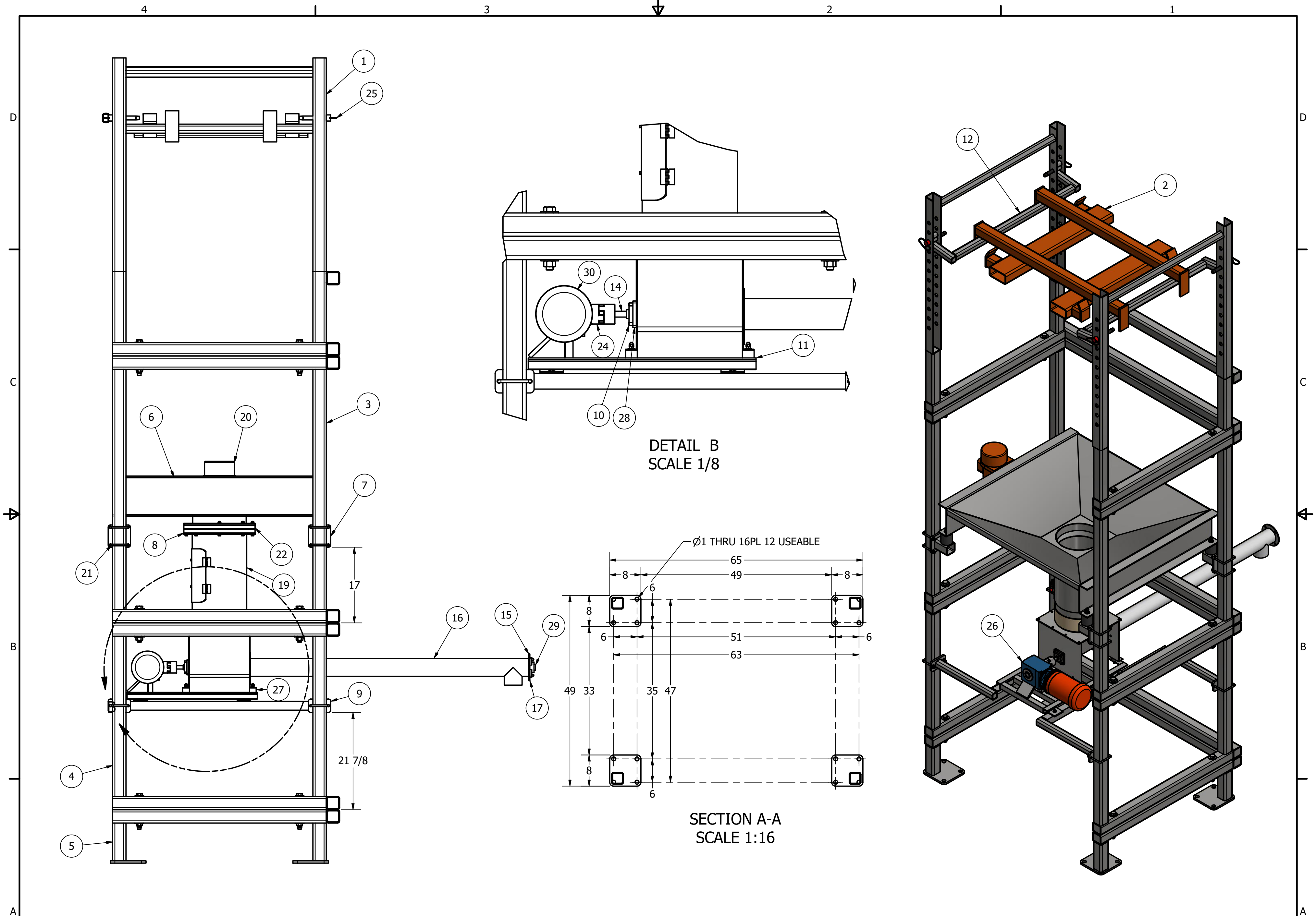
FormPak Inc.

Meeting Your Materials Handling Needs Since 1968

Drawing Name

500-FL. FD To Scales

Size	Scale	Drawing Number	005136	Revision
C	1:16	Sheet 1 of 3		B



THE ABOVE SPECIFICATIONS ARE SATISFACTORY AND ARE HEREBY ACCEPTED. FORMPAK INC. IS AUTHORIZED TO COMPLETE THE FOLLOWING WORK LISTED ABOVE

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Date 6/27/2018
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FormPak Inc. Meeting Your Materials Handling Needs Since 1968				
Drawing Name 500-FL. FD To Scales				
Size C	Scale 1:14	Drawing Number 005136	Revision B	
Sheet 2 of 3				

4		3	2		1
ITEM	DESCRIPTION	MATERIAL	PART NUMBER	QTY	MASS
1	FL-Upper (3in Frame)	Steel, Mild	002584	1	357.218 lbmass
2	BagLift-500FA (Forklift Adapter)	Steel, Mild	500-FA	1	196.896 lbmass
3	5 Foot Section (3in Frame)	Steel, Mild	002608	1	394.559 lbmass
4	3-1/2 Foot Section (3in Frame)	Steel, Mild	002774	1	341.693 lbmass
5	1 Foot Base Section (3in Frame)	Steel, Mild	002458	1	176.977 lbmass
6	Standard Nine Inch Tall Hopper	Stainless Steel, 304	000009	1	215.671 lbmass
7	Bag Pan Support (3in Frame)	Steel, Mild	002815	4	6.664 lbmass
8	12in Rubber Gasket	Rubber	16" OD x 12" ID	2	0.181 lbmass
9	Feeder Support (3in Frame)	Steel, Mild	005137	2	34.191 lbmass
10	Feeder Hopper	Steel, Mild	000903	1	29.242 lbmass
11	Feeder Frame	Steel, Mild	000125	1	33.901 lbmass
12	Bracket, Receiver for 3x3 C-Channel	Steel, Mild	001237	2	30.429 lbmass
13	Flex Sleeve (Rubber Coated Nylon)	Rubber	12" RCN	1	0.704 lbmass
14	Auger, 3/4" Shaft, Flighting 3.57 OD	Stainless Steel, 304	Screw	1	7.238 lbmass
15	FeedFlo Ring	Steel, Carbon		1	0.517 lbmass
16	FeedFlo Tube	Stainless Steel, 304		1	3.848 lbmass
17	FeedFlo Tube Plate	Stainless Steel, 304		1	0.965 lbmass
18	Top Hat Transition	Stainless Steel, 304	000635	1	7.657 lbmass

19	Standard Access Box 12" Dia, 19" Height	Stainless Steel, 304	000038	1	34.845 lbmass
20	Gyrator motor (large electric)	Steel, Alloy	MVE.1530/4	1	60.000 lbmass
21	Square Bend U-Bolts (3in Frame)	Steel, Mild	002616	12	0.393 lbmass
22	12" Iris Valve	Aluminum	UBB12IP-SN-FPAK	1	14.550 lbmass
23	3" Isolator (large)	Steel, Carbon	J-5425-1	4	6.197 lbmass
24	Lovejoy Coupling	Steel, Mild	L100	1	4.242 lbmass
25	3/4 Diameter Hitchpin	Steel, Mild	20143	4	1.498 lbmass
26	Radicon Gearbox 8:1 ratio	Steel, Mild	M04218.0WANT1	1	67.860 lbmass
27	1-1/2 OD x 1in Tall Isolator	Rubber		4	0.065 lbmass
28	Bearing, Sealmaster (4 mounting holes)	Steel, Mild	SF-12	1	1.907 lbmass
29	Bearing, Sealmaster (2 Mounting holes)	Steel, Carbon	SFT-12	1	1.571 lbmass
30	FeedFlo Motor	Steel, Mild	2 HorsePower	1	13.010 lbmass

31	Hex Bolt	Stainless Steel, 304	5/16-18 UNC - 1	8	0.036 lbmass
32	Hex Bolt	Stainless Steel, 304	5/16-18 UNC - 3	4	0.083 lbmass
33	Hex Bolt	Stainless Steel, 304	7/8-9 UNC - 7.5	4	1.573 lbmass
34	Hex Bolt	Stainless Steel, 304	1/2-13 UNC - 1.25	1	0.120 lbmass
35	Hex Bolt	Stainless Steel, 304	3/4-10 UNC - 7.5	8	1.134 lbmass
36	Plain Washer	Stainless Steel, 304	5/16	24	0.009 lbmass
37	Plain Washer	Stainless Steel, 304	1/2	4	0.029 lbmass
38	Plain Washer	Stainless Steel, 304	1/2	2	0.038 lbmass
39	Plain Washer	Stainless Steel, 304	7/8 - Regular - Type B	8	0.149 lbmass
40	Plain Washer	Stainless Steel, 304	3/8	24	0.012 lbmass
41	Plain Washer	Steel, Mild	3/4	16	0.074 lbmass
42	Prevailing Torque Type Hex Nut	Steel, Mild	3/4- 10 Top Insert Type	8	0.159 lbmass
43	Hex Nuts	Stainless Steel, 304	1/2	5	0.043 lbmass
44	Hex Nuts	Stainless Steel, 304	5/16	12	0.012 lbmass
45	Hex Nuts	Stainless Steel, 304	7/8	4	0.219 lbmass
46	Hex Nuts	Stainless Steel, 304	3/8	24	0.018 lbmass
47	Helical Spring Lock Washers	Stainless Steel,304	3/8	8	0.007 lbmass
48	Low Crown	Stainless Steel, 304	1/2-13	4	0.063 lbmass
49	Low Crown	Stainless Steel, 304	5/16-18	4	0.019 lbmass
			Total Estimate	2179.584 lbmass	
			Total Estimate	988.6 Kg	

Project #		FormPak Inc. Meeting Your Materials Handling Needs Since 1968				
Client						
Designed By R.West		Drawing Name 500-FL. FD To Scales				
Date 6/27/2018						
Checked		Size B	Scale	Drawing Number	005136	Revision B
Checked Date		Sheet 3 of 3				