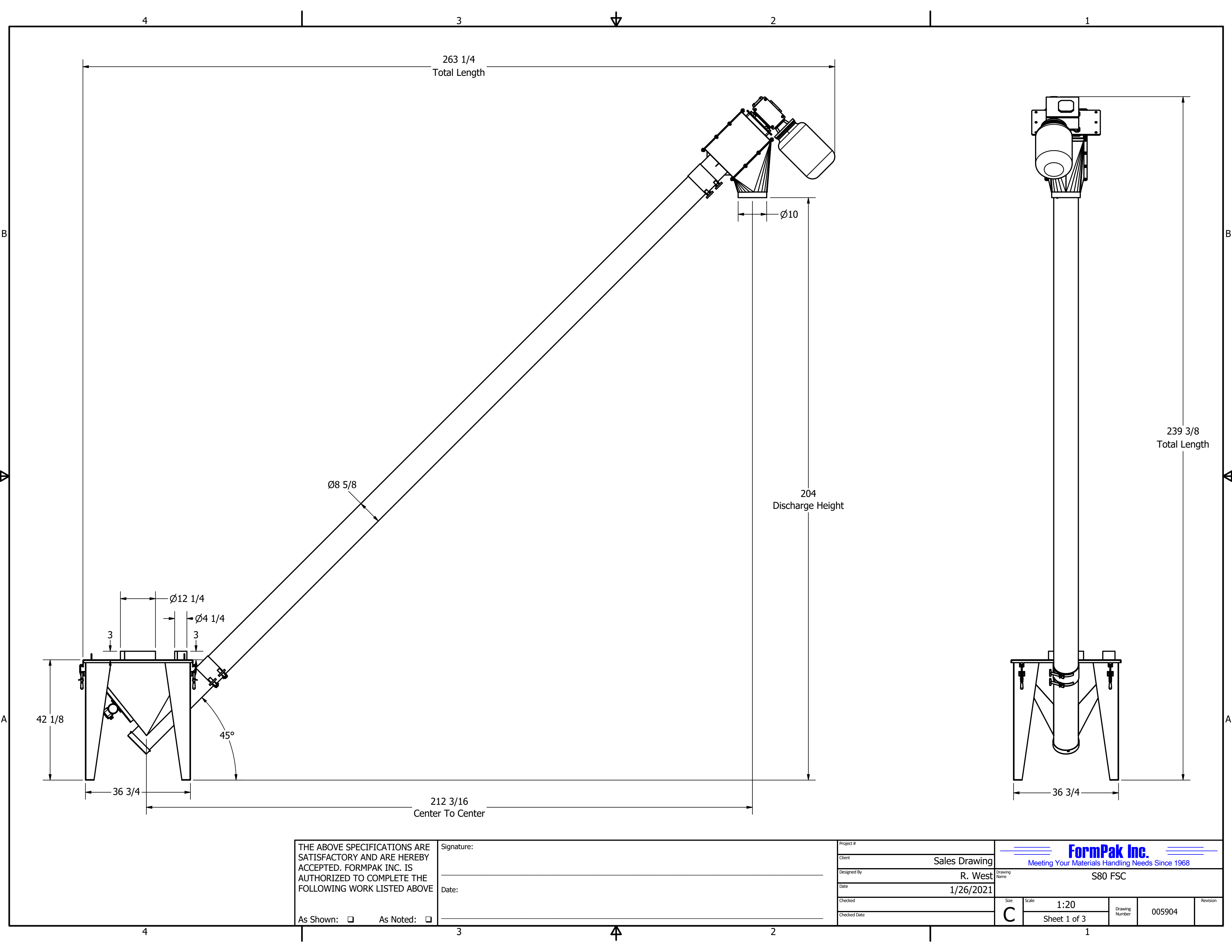




THE ABOVE SPECIFICATIONS ARE SATISFACTORY AND ARE HEREBY ACCEPTED. FORMPAK INC. IS AUTHORIZED TO COMPLETE THE FOLLOWING WORK LISTED ABOVE

Signature: _____
Date: _____

Project # _____
Client Sales Drawing
Designed By R. West
Date 1/26/2021
Checked _____
Checked Date _____

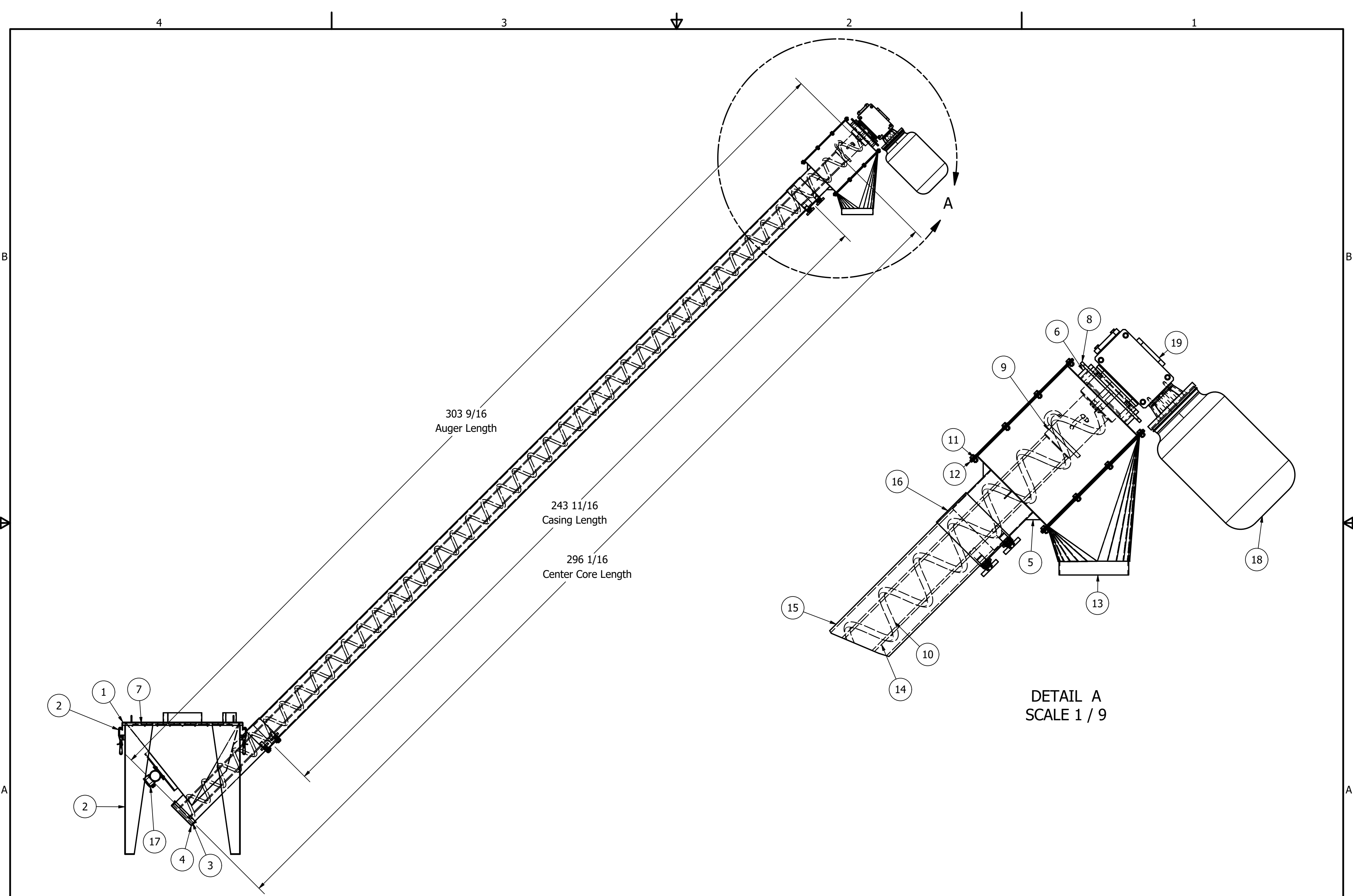
FormPak Inc.

Meeting Your Materials Handling Needs Since 1968

S80 FSC

Size	Scale	Drawing Number	Revision
C	1:20		
Sheet 1 of 3		005904	

As Shown: ☐ As Noted: ☐



THE ABOVE SPECIFICATIONS ARE SATISFACTORY AND ARE HEREBY ACCEPTED. FORMPAK INC. IS AUTHORIZED TO COMPLETE THE FOLLOWING WORK LISTED ABOVE

Signature: _____

Date: _____

Project # _____

Client _____

Designed By _____

Date _____

Checked _____

Checked Date _____

FormPak Inc.
Meeting Your Materials Handling Needs Since 1968

S80 FSC

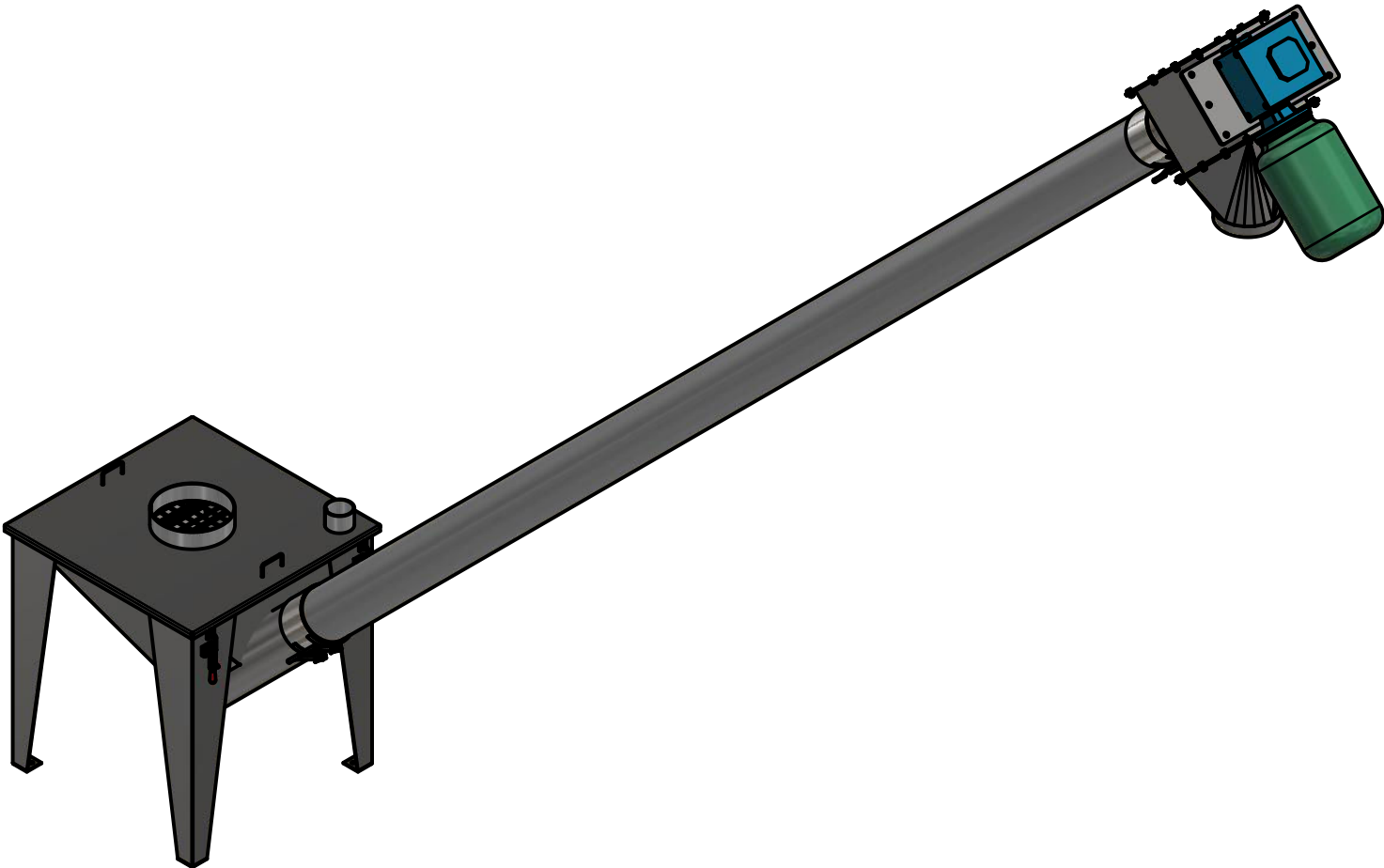
Size	Scale	Drawing Number	Revision
C	1:20	005904	
	Sheet 2 of 3		

As Shown: ☐ As Noted: ☐

4		3		2		1	
ITEM	DESCRIPTION	MATERIAL	PART NUMBER	QTY	MASS		
1	36 x 36 Hopper Lid	Stainless Steel, 304	003176	1	63.845 lbmass		
2	S80 36 x 36 Hopper	Stainless Steel, 304	005850	1	174.801 lbmass		
3	S80 Cap Seal	UHMW, White	003774	1	1.927 lbmass		
4	S80 Endcap	Stainless Steel, 304	003773	1	4.413 lbmass		
5	S80 Drive Box (Right Angle)	Stainless Steel, 304	003771	1	27.295 lbmass		
6	Right Angle Spacer	UHMW, White	002045	1	3.349 lbmass		
7	Grate	Stainless Steel, 304	3815250048	1	15.912 lbmass		
8	S80 Mounting Plate	Stainless Steel, 304	002043	1	26.818 lbmass		
9	S80 Auger Adapter for Round Wire Auger	Stainless Steel, 304	005968	1	76.747 lbmass		
10	S80 Round Wire Auger 7" OD, 5" ID, 7" Pitch	Stainless Steel, 304	303-9/16 in	1	139.104 lbmass		
11	Drive Box Cover	Stainless Steel, 304	001095	1	6.575 lbmass		
12	Drive Box Gasket	Rubber, Silicone	001101	2	0.457 lbmass		
13	S80 45 Deg 10in Discharge	Stainless Steel, 304	005690	1	23.312 lbmass		

14	Center Core S80 4.7 OD	UHMW, White	296-1/16 in	1	48.090 lbmass		
15	S80 Casing	UHMW, White	243-11/16	1	67.541 lbmass		
B 16	S80 Coupling HD	Stainless Steel, 304	HD80	2	4.679 lbmass		
17	Hopper Vibrator - 0.12 Hp (230-480/3/60)	Steel, Mild	MVE 160/2	1	3.874 lbmass		
18	15 HP TEFC MOTOR (230-480/3/60)	Steel, Mild	171587	1	284.000 lbmass		
19	Right Angle Gearbox (5:1)	Steel, Mild	GR-FMQ842-5-LL-250	1	241.420 lbmass		

22	Plain Washer	Stainless Steel, 304	3/8	40	0.012 lbmass		
23	Hex Bolt	Stainless Steel, 304	3/8-16 UNC - 0.875	20	0.048 lbmass		
24	Hex Nuts	Stainless Steel, 304	3/8 - 16	20	0.018 lbmass		
25	S80 JBolt	Steel, Mild	005985	2	0.566 lbmass		
				Total Estimate	1185.673 lbmass		
				appx	537.8 Kg		



Project #		FormPak Inc. Meeting Your Materials Handling Needs Since 1968				
Client		Sales Drawing				
Designed By		R. West		Drawing Name S80 FSC		
Date		1/26/2021				
Checked		Size	Scale		Drawing Number	Revision
Checked Date		B	Sheet 3 of 3		005904	